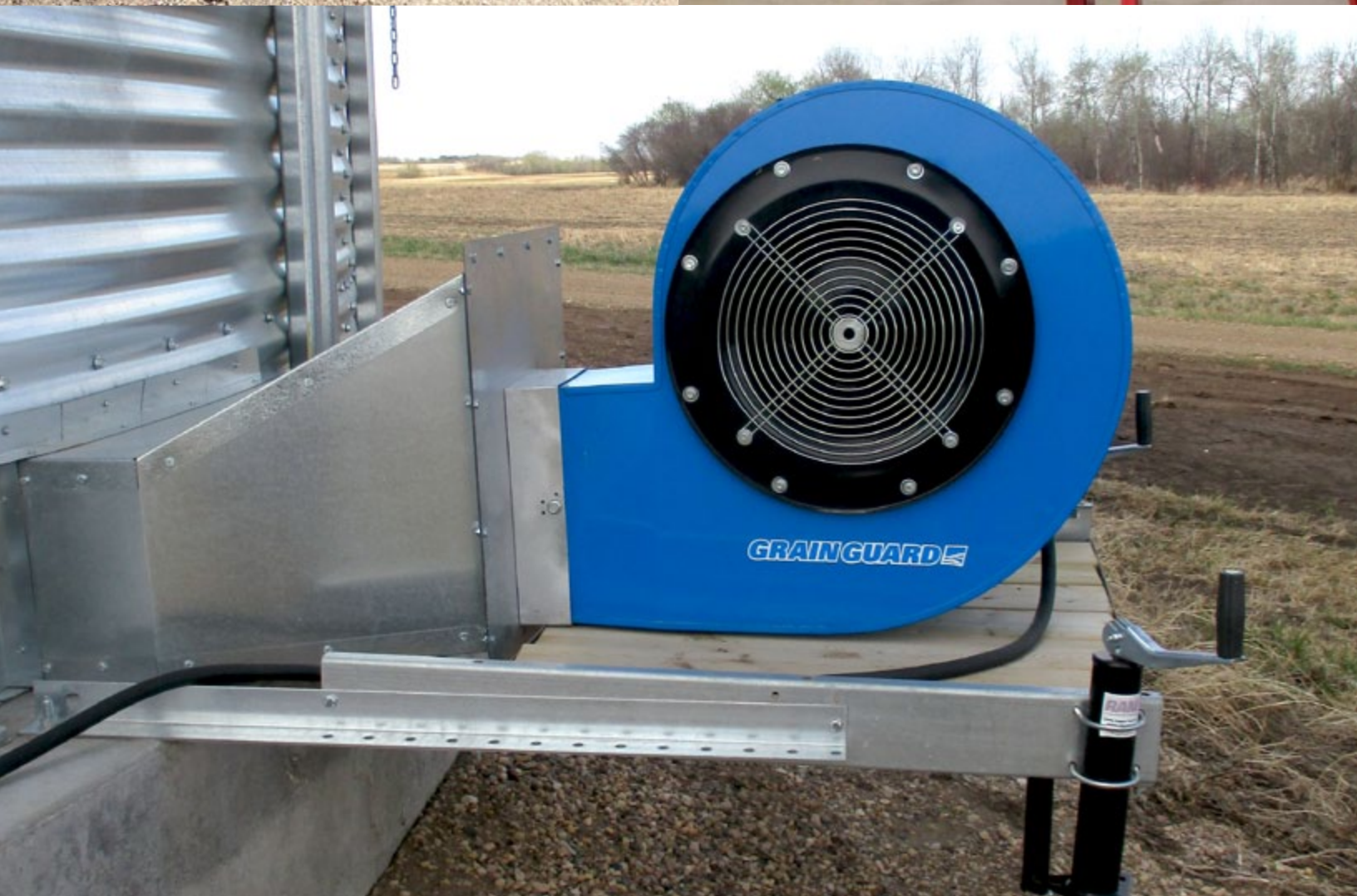
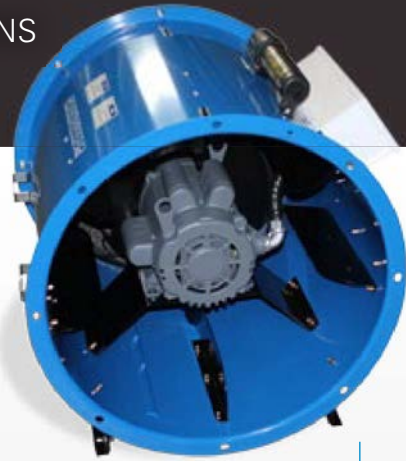


# GRAINGUARD





## IN-LINE CENTRIFUGAL FANS



- Available in 3-10 HP sizes
- 18", 24", and 28" diameter openings
- Precision balanced steel fan wheel ensures maximum airflow and efficiency
- Aerodynamically designed inlet cone
- Weatherproof electrical controls
- Air-over cooled motor

INCHES IN STATIC PRESSURE

MODEL	HP	2	4	6	8	10	12
GGI-80311	3	3690	3020	2130	0	0	0
GGI-80511	5	5430	4790	4050	1600	0	0
GGI-80711	7	6550	5950	5220	4340	1560	0
GGI-81011	10	7750	7220	6550	5850	4960	3640

Fan Performance: Airflow (CFM) at Static Pressure (In. Water Gauge)

## HIGH SPEED CENTRIFUGAL FANS



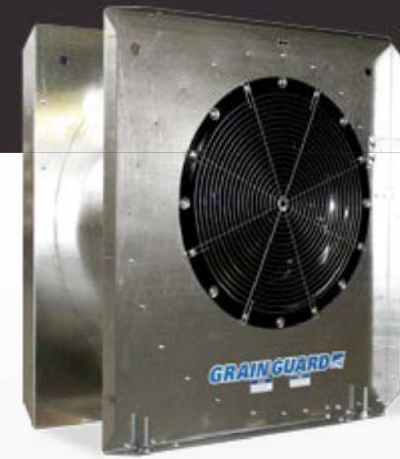
- Available in 3-10 HP sizes
- Adapts to most aeration systems
- Precision balanced steel fan wheel ensures maximum airflow and efficiency
- Enclosed, fan cooled, electric motor
- Weatherproof electrical controls

INCHES IN STATIC PRESSURE

MODEL	HP	2	4	6	8	10	12
GGF-80311	3	3430	3120	2740	2260	0	0
GGF-80511	5	4800	4100	3530	3140	1980	0
GGF-80711	7.5	5500	5140	4560	4140	3480	2410
GGF-81011	10	6947	6258	5843	5500	5150	4750

Fan Performance: Airflow (CFM) at Static Pressure (In. Water Gauge)

## LOW SPEED CENTRIFUGAL FANS



- Available in 10-30hp sizes
- Adapts to most full floor aeration systems
- Precision balanced, seam welded steel wheel ensures maximum airflow and efficiency
- Adjustable feet are standard to allow unit to be leveled on a concrete pad or blower support stand
- Enclosed, fan cooled, electric motor
- Weatherproof electrical controls

INCHES IN STATIC PRESSURE

MODEL	HP	0	1	2	3	4	5	6	7
GGL-81011	10	16050	15100	14200	13300	12300	11300	10100	7800
GGL-81532	15	18100	17000	13200	15200	14300	12700	11700	11100
GGL-82032	20	23700	22800	21800	20600	19600	18600	17200	15800
GGL-82532	25	24100	23700	22700	21700	20900	20000	19000	17700
GGL-83032	30	28000	26700	25500	24500	23500	22300	21000	20000

Fan Performance: Airflow (CFM) at Static Pressure (In. Water Gauge)

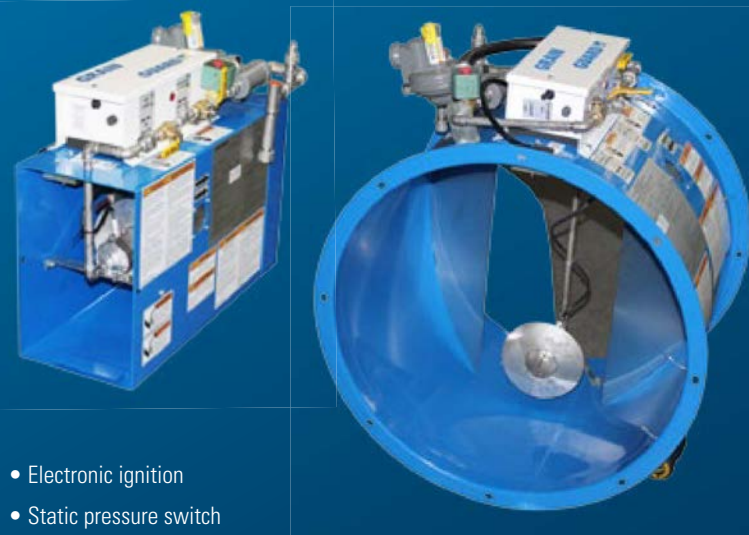
You invest in a bin to protect your product from the elements, but what is guarding your grain from spoilage on the inside? Grain Guard has an established catalog of aeration and conditioning equipment to assist you in managing your grain storage.

With more than 100,000 fans in operation Grain Guard remains the leader in aeration design

## LOW TEMPERATURE SUPPLEMENTAL HEATERS

LOW TEMPERATURE SUPPLEMENTAL HEATERS ALLOW 24 HOUR GRAIN DRYING WHEN HIGH HUMIDITY CONDITIONS PREVAIL. THE HEATER IS EASILY INSTALLED BETWEEN THE FAN AND BIN.

- Lowers humidity up to 50%
- Raises air temperature approximately 8°–14°C
- Propane or natural gas (Natural gas heaters operate on lbs. pressure only. Min. 2 lbs. pressure required)
- Available for in-line and high speed centrifugal fans



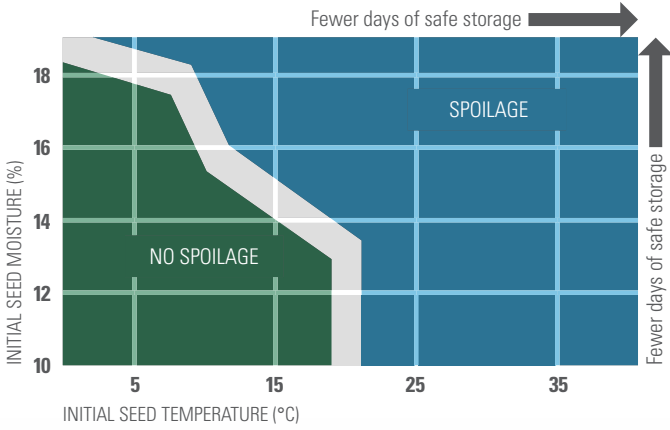
- Electronic ignition
- Static pressure switch
- High heat limit safety switch
- 60,000 btu available in 9"x14" or 18" round (3 HP fan)
- 100,000 btu available in 9"x14" or 24" round (5 HP & 7 HP fans)

## EQUILIBRIUM MOISTURE CONTENT (EMC)

EMC reflects moisture levels in grain when exposed to the certain humidity levels and temperatures for a period of time.

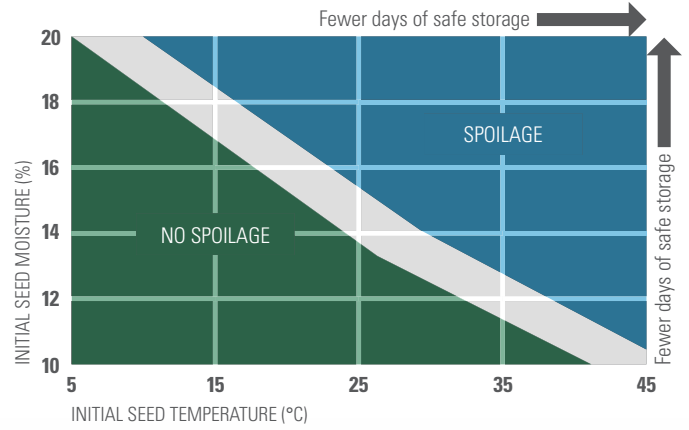
RELATIVE AIR HUMIDITY	CORN		WHEAT		CANOLA			
	10 °C (50 °F)	25 °C (77 °F)	10 °C (50 °F)	25 °C (77 °F)	10 °C (50 °F)	25 °C (77 °F)		
50%	12.50%	11.00%	58%	13%	12%	58%	8.60%	7.50%
60%	13.80%	12.40%	64%	14%	13%	64%	9.40%	8.20%
70%	15.40%	14.00%	70%	15%	14%	70%	10.30%	9.00%
80%	17.30%	16.00%	75%	16%	15%	75%	11.10%	9.80%
90%	20.20%	19.00%	79%	17%	16%	79%	12.00%	10.80%
–	–	–	83%	18%	17%	83%	13.20%	12.00%
–	–	–	86%	19%	18%	86%	14.50%	13.40%

### SAFE STORAGE CHART FOR BARLEY



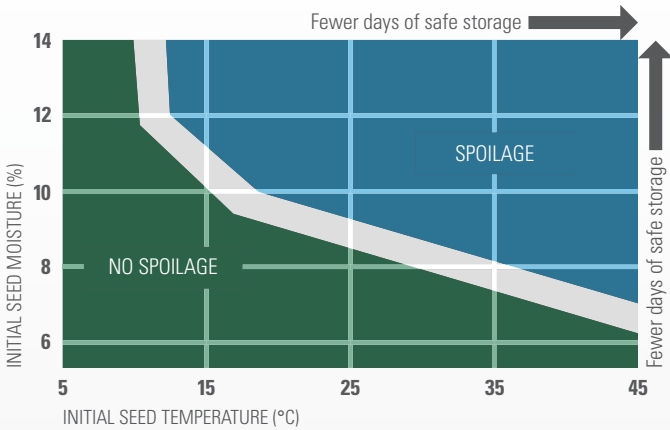
**Barley:** spoilage occurs when initial temperature ranges from 5°C to 20°C with respective moisture from 18% to 10% moisture content.

### SAFE STORAGE CHART FOR BEANS



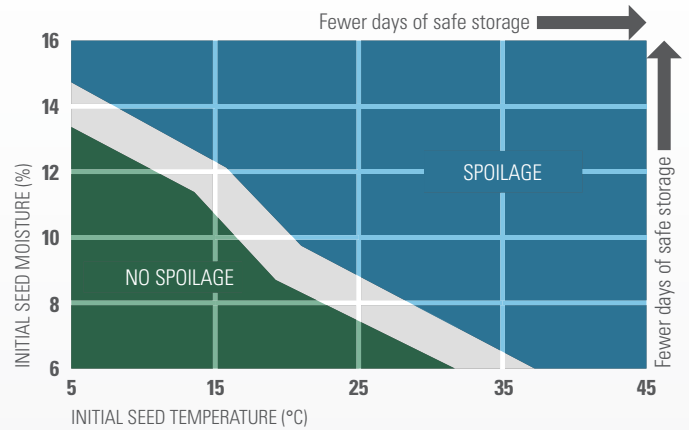
**Beans:** spoilage occurs when initial temperature ranges from 5°C to 42°C with respective moisture from 20% to 10% moisture content.

### SAFE STORAGE CHART FOR CANOLA



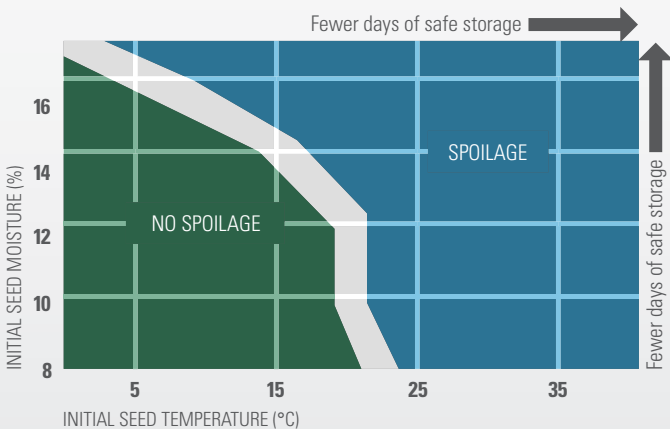
**Canola:** spoilage occurs when initial temperature ranges from 10°C to 50°C with respective moisture from 12% to 7% moisture content.

### SAFE STORAGE CHART FOR FLAX



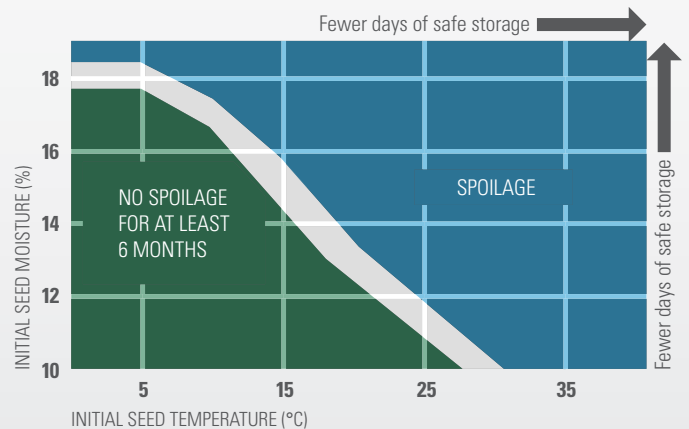
**Flax:** spoilage occurs when initial temperature ranges from 5°C to 32°C with respective moisture from 13% to 6% moisture content.

### SAFE STORAGE CHART FOR OATS



**Oats:** spoilage occurs when initial temperature ranges from 0°C to 21°C with respective moisture from 17% to 8% moisture content.

### SAFE STORAGE CHART FOR WHEAT



**Wheat:** spoilage occurs when initial temperature ranges from 0°C to 28°C with respective moisture from 18% to 10% moisture content.



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Charts provided by <http://www.grainscanada.gc.ca/storage-entrepose/ssg-de-eng.htm#barley>

